

Duplicate

Work Order ID 73134

73134

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January-06-12 8:54:43 AM

Item ID: D206-642-215

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube LH

Start Date: 8/26/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/09/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: W

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D206-642

O

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-642-215
CHG001

0.00

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

13731376+1

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Item ID: D206-642-215

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube LH

Start Date: 8/26/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/09/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-215								
	Location: <u>82</u>								
	PPP rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/1/12

12/1/16

12-01-12

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Work Order ID: 73134

Parent Item: D206-642-215

Parent Item Name: Skidtube LH

Start Date: 8/26/11

Required Date: 9/09/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.17 PER IIN REVO DD VERF;EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S 12/01/12 D206-642-251 Replacement Skidtube		Manufactured	No			110	Each	1.0000	1	1	37		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		1							
				73137		1							
S 8/26/12 D206-651-041 206A/B GHW		Manufactured	No			110	Each	14.0000	1	1	76578		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG125		14							
				75480		5							
				76580		9							
S AN4C5A BOLT		Purchased	No			110	Each	409.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP002		27							
				112243		27							
				ST355		382							
				112243		282							
				119017		100							
S AN960C416 washer	NAS1149C0463R	Purchased	No			110	Each	0.0000	1	1	1117735		

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Work Order ID: 73134

Parent Item: D206-642-215

Parent Item Name: Skidtube LH

Start Date: 8/26/11

Required Date: 9/09/11

Start Qty: 1.00

Required Qty: 1.00

D3413-1
Ring

Manufactured No

110 Each 69.0000

1 1

Location	Loc Qty	Loc Code
ST420	2	
66387	1	
70773	1	
ST464	65	
73822	13	
75478	52	
ST473	2	
71041	2	

D2652
Bushing

Manufactured No

110 Each 1,151.0000

16 16

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST013	1107	
73834	15	
73836	36	
76132	256	
76133	400	
77135	400	

D2665-1
Saddle, LH Fwd Aft Out 206

Manufactured No

110 Each 14.0000

2 12/1/62

Location	Loc Qty	Loc Code
ST436	14	
52306	8	
52848	2	
55017	4	

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Work Order ID: 73134

Parent Item: D206-642-215

Parent Item Name: Skidtube LH

Start Date: 8/26/11

Required Date: 9/09/11

Start Qty: 1.00

Required Qty: 1.00

D2666-1
Saddle, LH Fwd Aft In 206

Manufactured No

110 Each 20.0000

2 2

Location

Loc Qty

Loc Code

ST426

20

52847

6

55018

6

60296

4

60870

4

2

D2712
Set Screw

Manufactured No

110 Each 1,742.0000

10 10

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

1692

76065

1692

10

D2884
Saddle Spacer

Manufactured No

110 Each 387.0000

2 2

Location

Loc Qty

Loc Code

FG

10

29453

10

ST020

377

76751

377

2

D2885
Saddle Spacer

Manufactured No

110 Each 378.0000

2 2

Location

Loc Qty

Loc Code

FG

10

29199

10

ST020

368

76752

368

2

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Work Order ID: 73134

Parent Item: D206-642-215

Parent Item Name: Skidtube LH

Start Date: 8/26/11

Required Date: 9/09/11

Start Qty: 1.00

Required Qty: 1.00

AN3-41A Bolt	Purchased	No		110	Each	1,039.0000	8	8
<div> <div>Location</div> <div>ST354</div> <div>119042</div> </div> <div> <div>Loc Qty</div> <div>1039</div> <div>1039</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>								
AN4-6A Bolt	Purchased	No		110	Each	3,692.0000	12	12
<div> <div>Location</div> <div>ST356</div> <div>119017</div> </div> <div> <div>Loc Qty</div> <div>3692</div> <div>3692</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>								
AN5-7A Bolt	Purchased	No		110	Each	2,829.0000	4	4
<div> <div>Location</div> <div>ST337</div> <div>117313</div> <div>118422</div> <div>119017</div> </div> <div> <div>Loc Qty</div> <div>2829</div> <div>14</div> <div>1</div> <div>2814</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>								
AN5-11A Bolt	Purchased	No		110	Each	1,291.0000	4	4
<div> <div>Location</div> <div>ST337</div> <div>117313</div> <div>118191</div> <div>119512</div> </div> <div> <div>Loc Qty</div> <div>1291</div> <div>2</div> <div>19</div> <div>1270</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>								
AN6-44A Bolt	Purchased	No		110	Each	357.0000	2	2
<div> <div>Location</div> <div>ST343</div> <div>119127</div> <div>st510</div> <div>119036</div> </div> <div> <div>Loc Qty</div> <div>7</div> <div>7</div> <div>350</div> <div>350</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>								
AN960JD10 Washer	Purchased	No	NAS1149D0363J	110	Each	0.0000	8	8

M119537 12/1/12

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Parent Item: D206-642-215

Start Date: 8/26/11

Required Date: 9/09/11

Parent Item Name: Skidtube LH

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 Washer
AN960JD516 Washer
AN960JD616 Washer
MS21042L3 Nut

NAS1149D0463J Purchased No
NAS1149D0563J Purchased No
NAS1149D0663J Purchased No
Purchased No

110 Each 0.0000
110 Each 0.0000
110 Each 0.0000
110 Each 6,290.0000

24 24
8 8
4 4
8 8

M1190758
M118206
M119075

Location	Loc Qty	Loc Code
ST300	6290	
117441	16	
117885	32	
118451	5	
118927	3	
119017	5690	
119075	544	

MS21042L4 Nut
Purchased No

110 Each 8,163.0000

12 12

Location	Loc Qty	Loc Code
ST300	8163	
117441	51	
117601	342	
118451	133	
119017	2637	
119075	5000	

MS21042L6 Nut
Purchased No

110 Each 1,166.0000

2 2

Location	Loc Qty	Loc Code
ST300	1166	
117677	25	
118384	5	
118927	48	
118968	38	
119075	1000	
119736	50	

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4.4 206A/B HIGH GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY -215	QTY -216	QTY -217	QTY -218	QTY -251	QTY -249	PART NUMBER	DESCRIPTION
	X						D206-642-215	SKIDTUBE INSTALLATION, LH
		X					D206-642-216	SKIDTUBE INSTALLATION, RH
			X				D206-642-217	SKIDTUBE INSTALLATION, THRU BOLT, LH
				X			D206-642-218	SKIDTUBE INSTALLATION, THRU BOLT, RH
	1	1	1	1	X		D206-642-251	SKIDTUBE
						X	D206-642-249	RUN-ON WEARPLATE KIT
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1		D3804-043	SKIDTUBE ASSEMBLY
2A					8		D2651-1	* PLUG ⁽¹⁾
2B					8		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					1	1	D3805-043	FWD WEARPLATE ASSY
21A					1	1	D3807-3	* GASKET ⁽³⁾
22A					1	1	D3805-047	AFT WEARPLATE ASSY
22B					1	1	D3807-7	* GASKET ⁽⁴⁾
26A					7	7	AN3-36A	BOLT
26B					7	7	NAS1149C0332R	WASHER (OR AN960C10L)
26C					7	7	MS21042-3	NUT (OR MS21042L3)
26D					14	14	D3873-1	BUSHING
27						2	D2649	SPACER
28	2	2	2	2			AN6-44A	* BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

- NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
 (2) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
 (3) DENOTES THAT PART IS INCLUDED WITH D3805-043 ASSEMBLY ABOVE
 (4) DENOTES THAT PART IS INCLUDED WITH D3805-047 ASSEMBLY ABOVE

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Revision: 0

Date: 11.06.15